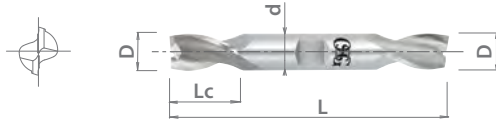


List 522

OSG COBALT HSS DOUBLE END SQ

SPEED FEED 1408-1409	HSS-Co	BR	TiN	2 FLUTE	30°		WELDON FLAT	STUB	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.0011"



EDP Number	Diameter	Length of Cut	Overall Length	Shank Diameter	Surface Treatment	
						D (Fractional Size)
5220100	●	1/8	0.375	3.063	0.375	BRIGHT
5220105	●	1/8	0.375	3.063	0.375	TiN
5226000	●	9/64	0.438	3.125	0.375	BRIGHT
5229100	●	5/32	0.438	3.125	0.375	BRIGHT
5226100	●	11/64	0.438	3.125	0.375	BRIGHT
5220200	●	3/16	0.438	3.125	0.375	BRIGHT
5220205	●	3/16	0.438	3.125	0.375	TiN
5226200	●	13/64	0.500	3.125	0.375	BRIGHT
5229200	●	7/32	0.500	3.125	0.375	BRIGHT
5226300	●	15/64	0.500	3.125	0.375	BRIGHT
5220300	●	1/4	0.500	3.125	0.375	BRIGHT
5220305	●	1/4	0.500	3.125	0.375	TiN
5226400	●	17/64	0.563	3.125	0.375	BRIGHT
5229300	●	9/32	0.563	3.125	0.375	BRIGHT
5226500	●	19/64	0.563	3.125	0.375	BRIGHT
5220400	●	5/16	0.563	3.125	0.375	BRIGHT
5220405	●	5/16	0.563	3.125	0.375	TiN
5226600	●	21/64	0.563	3.125	0.375	BRIGHT
5229400	●	11/32	0.563	3.125	0.375	BRIGHT
5226700	●	23/64	0.563	3.125	0.375	BRIGHT
5220500	●	3/8	0.563	3.125	0.375	BRIGHT
5220505	●	3/8	0.563	3.125	0.375	TiN
5226800	●	25/64	0.813	3.750	0.500	BRIGHT
5229500	●	13/32	0.813	3.750	0.500	BRIGHT
5226900	●	27/64	0.813	3.750	0.500	BRIGHT
5229600	●	7/16	0.813	3.750	0.500	BRIGHT
5229605	●	7/16	0.813	3.750	0.500	TiN
5227000	●	29/64	0.813	3.750	0.500	BRIGHT
5229700	●	15/32	0.813	3.750	0.500	BRIGHT
5227100	●	31/64	0.813	3.750	0.500	BRIGHT
5221100	●	1/2	0.813	3.750	0.500	BRIGHT
5221105	●	1/2	0.813	3.750	0.500	TiN
5227200	●	17/32	1.125	4.500	0.625	BRIGHT
5229800	●	9/16	1.125	4.500	0.625	BRIGHT
5227300	●	19/32	1.125	4.500	0.625	BRIGHT
5222100	●	5/8	1.125	4.500	0.625	BRIGHT
5222105	●	5/8	1.125	4.500	0.625	TiN
5227400	●	21/32	1.313	5.000	0.750	BRIGHT
5229900	●	11/16	1.313	5.000	0.750	BRIGHT
5227500	●	23/32	1.313	5.000	0.750	BRIGHT
5223100	●	3/4	1.313	5.000	0.750	BRIGHT
5223105	●	3/4	1.313	5.000	0.750	TiN
5227600	●	25/32	1.563	5.500	0.875	BRIGHT
5227700	●	13/16	1.563	5.500	0.875	BRIGHT

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.



CONTINUED ➔

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel				
Low	Medium	High							6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best





Double End

Cobalt High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

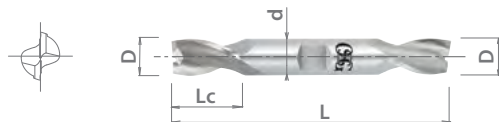
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List 522 (Continued)

OSG COBALT HSS DOUBLE END SQ

SPEED FEED 1408-1409	HSS-Co	BR	TiN	2 FLUTE	30°			STUB	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.0011"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Surface Treatment
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5227800	●	27/32	1.563	5.500	0.875	BRIGHT
5224100	●	7/8	1.563	5.500	0.875	BRIGHT
5224105	●	7/8	1.563	5.500	0.875	TiN
5228000	●	29/32	1.625	5.875	1.000	BRIGHT
5228100	●	15/16	1.625	5.875	1.000	BRIGHT
5228200	●	31/32	1.625	5.875	1.000	BRIGHT
5225100	●	1	1.625	5.875	1.000	BRIGHT
5225105	●	1	1.625	5.875	1.000	TiN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium	Hardened Steel						
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075			6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○			○	○	○		

○ Good ○ Best

